


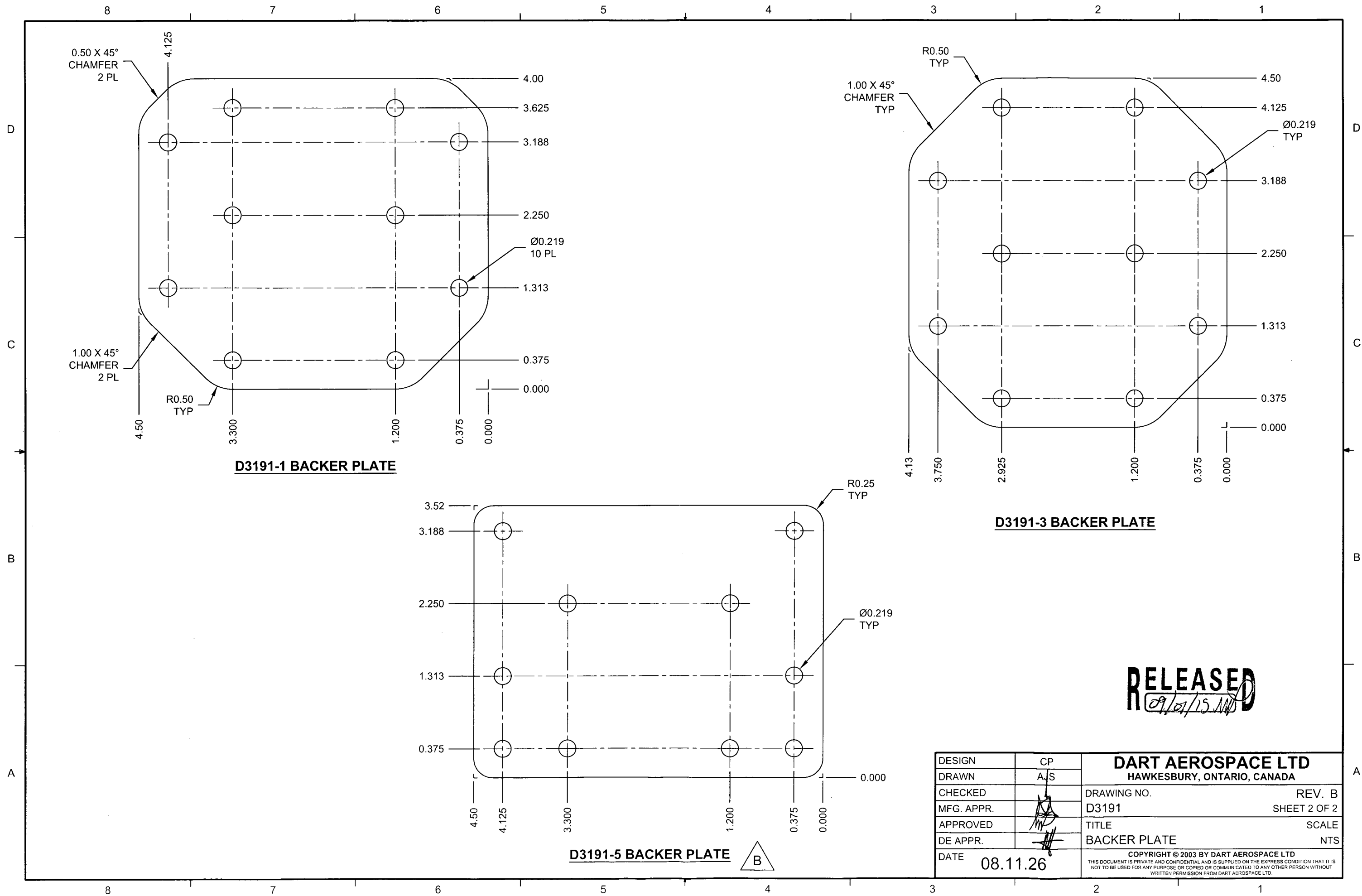


RELEASED  
09/27/15

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.063 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
REF DART SPEC M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3191-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: -1: 0.10 lbs  
-3: 0.10 lbs  
-5: 0.09 lbs

|            |   |   |              |          |
|------------|---|---|--------------|----------|
| B          | TRANSFERED TO "B" SIZE DRAWING AND UPDATED TO CURRENT STANDARDS. ADDED -5.<br>REASON: SEE NCR 08-110. |   | AJS          | 08.11.26 |
| A          | NEW ISSUE   |   | CP           | 03.05.27 |
| REV.       | DESCRIPTION   |   | BY           | DATE     |
| DESIGN     | CP  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |              |          |
| DRAWN      | AJS   |   |              |          |
| CHECKED    |                  | DRAWING NO.   | REV. B       |          |
| MFG. APPR. |   | D3191   | SHEET 1 OF 2 |          |
| APPROVED   |                  | TITLE   | SCALE        |          |
| DE APPR.   |                  | BACKER PLATE  | NTS          |          |
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|            |          |   |              |
|------------|----------|---|--------------|
| DESIGN     | CP       | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | AJS      |   |              |
| CHECKED    |          | DRAWING NO.   | REV. B       |
| MFG. APPR. |          | D3191   | SHEET 2 OF 2 |
| APPROVED   |          | TITLE   | SCALE        |
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